

Work Order ID 93105

March-11-13 10:27:17 AM

repeat
93105

Page 1

Item ID: D4712-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bracket Assembly
 Start Date: 11/14/12 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 12/05/12 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: u Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4712	A								
100	Pick Kit	0.00							
100	FLOW WATER JET								
Packaging	Memo	0.00							
Packaging									
110		0.00							
110									
Small Fab	Memo	0.00							
Small Fab	ASSEMBLE AS PER DWG								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

27
28
B312

4x *[Signature]* 3/23/11

4

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N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Start Date: 11/14/12 **Start Qty:** 4.00 ***4***

Required Date: 12/05/12 **Req'd Qty:** 4.00 *** 1 ***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Set Up/ Run Hours

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

QC21- Final Inspection - Work Order Release

0.00


140

QC

Memo

0.00

Quality Control

13/3/13 

W1303.B

Picklist Print

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Work Order ID: 93105

Parent Item: D4712-041

Parent Item Name: Bracket Assembly

Start Date: 11/14/12

Required Date: 12/05/12

Start Qty: 4.00

Required Qty: 4.00

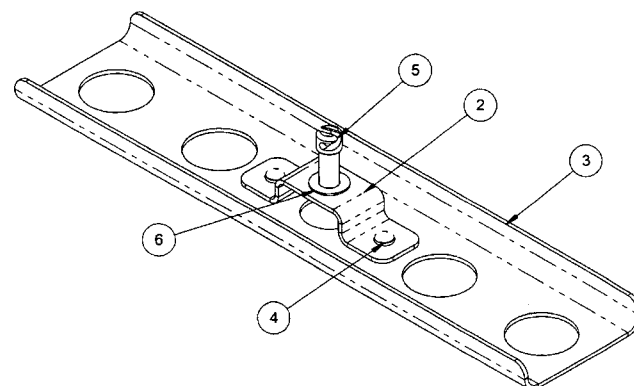
Comments: IPP REV:A 12.11.08 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4712-5 DZUS Bracket		Manufactured	No			100	Each	18.0000	1	4		13/03/11	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST115		18							
				93110		3							
				94433		15				4			
D4712-1 Bracket		Manufactured	No			100	Each	4.0000	1	4		13/03/11	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST119		4							
				93108		4				4			
MS20426AD3-2 Rivet		Purchased	No			100	Each	18,153.000	2	8		13/03/11	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		18153							
				1173		8873							
				13276		9280							
2351-20-027-Z3CT Stud		Purchased	No			100	Each	0.0000		4		13/03/11	
50-009-2 Grommet		Purchased	No			100	Each	179.0000	1	4		13/03/11	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		179							
				122594		179				4			

M1241256 4x

M122814 (802)

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4712-041	BRACKET ASSEMBLY
2	1	D4712-5	DZUS BRACKET
3	1	D4712-1	BRACKET
4	2	MS20426AD3-2	RIVET
5	1	2351-20-027-Z3CT	STUD
6	1	50-009-2	GROMMET



D4712-041 BRACKET ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs

4093105

RELEASED
2012-11-05
wp

A		NEW ISSUE		RF	12.07.25
REV.	DESCRIPTION			BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	RF				
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A		
MFG. APPR.	<i>[Signature]</i>	D4712	SHEET 1 OF 8		
APPROVED	<i>[Signature]</i>	TITLE	SCALE		
DE APPR.	<i>[Signature]</i>	SUPPORT BRACKET ASSY	NTS		
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